


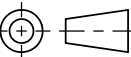

PROPRIETARY AND CONFIDENTIAL  
THIS DOCUMENT CONTAINS PROPRIETARY AND  
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ANY DISCLOSURE IN PART OR AS A WHOLE TO  
ANY UNAUTHORIZED PERSON IS SPECIFICALLY  
PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302000-301		VARIES		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	ADDED AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8 AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ-A-200/8 TO MATERIAL LIST	DMK	4/22/2014	DW

NOTE:

1. ALTERNATE MATERIALS

- AL 6061-T6, T62 AMS-WW-T-700/6
- AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8
- AL 6061-T6, T6510, T6511 PER AMS 4150, 4173 OR AMS-QQ-A-200/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div>			<div>SIGNATURE</div> <div>DRAWN BY: D KRUITHOFF</div>		<div>DATE</div> <div>7/29/13</div>		<div><div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div></div>				
<div>TOLERANCES</div>			<div>CHECKED BY: D WRIGHT</div>		<div>DATE: 2/12/14</div>		<div>TITLE</div> <div>TUBE, CONNECTOR</div>				
<div>MACHINE FINISH</div> <div>63/√</div>		<div>DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005</div>		<div>PROJECTION:</div> <div></div>		<div>PRODUCTION CONTROL: J RODRIQUEZ</div>			<div>DATE: 2/11/14</div>		
<div>ANGLES: X ± 1° X.X ± .5°</div>				<div>ENGINEER APPROVAL: D CORNELIUS</div>		<div>DATE: 2/12/14</div>					
<div>MATERIAL</div> <div>1</div> <div>AL 6061-T6, T62 PER AMS 4080, 4082, 4083, AMS-T-7081</div>			<div>ESTIMATED WEIGHT: 1.909 Lbs</div>		<div>SIZE: B</div>		<div>DRAWING NO.</div> <div>500-302029</div>			<div>REV</div> <div>A</div>	
<div>FINISH</div> <div>ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE</div>			<div>DRAWING FILE NAME: 500-302029</div>			<div>SCALE: 1:2</div>		<div>MODEL FILE NAME: 500-302029</div>		<div>SHEET 1 OF 1</div>	